

# Seawater RO Elements

## TM800L

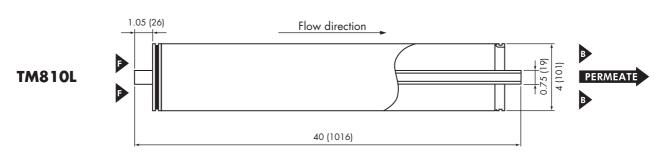
Туре	Diameter inch	Membrane Area ft² (m²)	Salt Rejection %	Product Flow Rate gpd (m³/d)
TM810L	4"	73 (7)	99.75	1,600 (6.0)
TM820L-370	8"	370(34)	99.7	9,000 (34.1)
TM820L-400	8"	400(37)	99.7	10,000 (37.9)

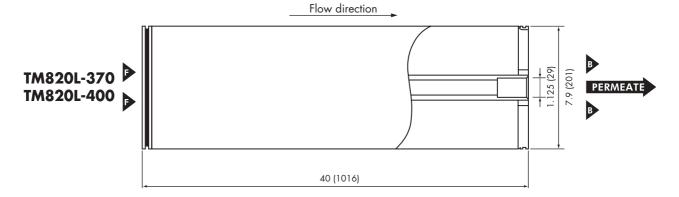
1. Membrane Type		Cross Linked Fully Aromatic Polyamide Composite
2. Test Conditions		
	Feed Water Pressure	800 psi (5.52 MPa)
	Feed Water Temperature	77 °F (25 °C)
	Feed Water Concentration	32,000 mg/l NaCl
	Recovery Rate	8 %
	Feed Water pH	7
3. Minimum Salt Rejection		99.5 %
4. Minimum Product Flow Rate		1,300 gpd (4.9 m <sup>3</sup> /d) (TM810L)
		7,200 gpd (27.3 m <sup>3</sup> /d) (TM820L-370)
		8,000 gpd (30.3 m <sup>3</sup> /d) (TM820L-400)

#### **Dimensions**

All dimensions shown in inches (millimeter).

Feed Water
Concentrated Brine





#### **Operating Limits**

Maximum Operating Pressure —	1000 psi (6.9 MPa)
Maximum Feed Water Temperature —	113 °F (45 °C)
Maximum Feed Water SDI <sub>15</sub>	5
Feed Water Chlorine Concentration —————	Not Detectable
Feed Water pH Range, Continuous Operation ———	2-11
Feed Water pH Range, Chemical Cleaning —	1-12
Maximum Pressure Drop per Element	20 psi (0.14 MPa)
Maximum Pressure Drop per Vessel	60 psi (0.4 MPa)

### **Operating Information**

- For the recommended design range, please consult the latest Toray technical bulletin, design guidelines, computer design program, and/or call an application specialist. If the operating limits given in this Product Information Bulletin are not strictly followed, the Limited Warranty will be null and void.
- 2. All elements are wet tested, treated with a 1% by weight percent sodium bisulfite storage solution, and then vacuum packed in oxygen barrier bags. To prevent biological growth during short term storage, shipment, or system shutdown, it is recommended that Toray elements be immersed in a protective solution containing 500 1,000 ppm of sodium bisulfite (food grade) dissolved in permeate.
- 3. Permeate from the first hour of operation shall be discarded.
- 4. The customer is fully responsible for the effects of chemicals that are incompatible with the elements. Their use will void the element Limited Warranty.

#### **Notice**

- Toray accepts no responsibility for results obtained by the application of this information or the safety or suitability of Toray's products, either alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each product combination for their own purposes.
- 2. All data may change without prior notice, due to technical modifications or production changes.